

SPECIFICATIONS	MODEL	TR-30T	TR-18T
Range of thread	Max.diameter	Φ70 mm	Φ60 mm
	Min.diameter	Φ6 mm	Φ6 mm
	Pitch	0.6-6.3 mm	0.6-4 mm
	Range of length (in-feed)	5-150 mm	5-150 mm
	Range of length (thru-feed)	Free	Free
Speed range	20-70 RPM(Standard) TR-30T, TR-18T 50-105 RPM(Optional) TR-18T		
Rolling Dies	Max.diameter	Φ180 mm	Φ150 mm
	Bore diameter	Φ70 mm	Φ54 mm
	Width range	50-150 mm	50-150 mm
	Key way	14 mm	10 mm
Dies spindle	Max.diameter	220mm	190 mm
	Min.diameter	145 mm	130 mm
Max. rolling pressure		30 Tons	18 Tons
Main power		15HP (11.25kw)	10HP (7.5kw)
Hydraulic power		5HP (3.75kw)	3HP (2.2kw)
Collant power		1/4HP (0.18kw)	1/4HP (0.18kw)
Heigh from floor to spindle center		1100 mm	1000 mm
Floor space required		1740L x 1840W mm	1660L x 1550W mm
Over height		1300 mm	1250 mm
Weight	Net weight	3200 kgs	2100 kgs
	Gross weight	3600 kgs	2500kgs