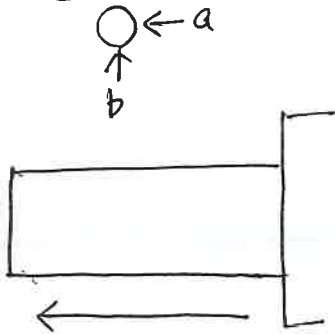


1/18 P7926 牧野 / A66E-5xD

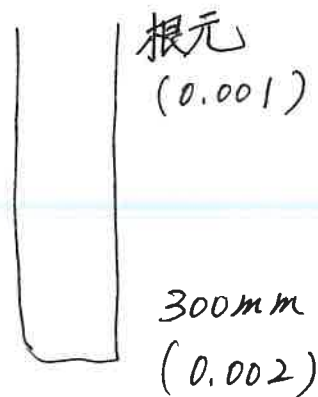
Z軸方向の平行度



a (+0.006) (0)

b (-0.004) (0)

主軸の振れ



上面精度 No.1... ( ) No.2... < >

B軸原点,

	120	+ 120	+	
T	(-0.016)	(-0.018)	(-0.020)	+
	<-0.012>	<-0.016>	<-0.018>	↑
120				Y
+	(-0.004)		(-0.012)	↓
	<-0.004>		<-0.008>	-
(20)				
↓	(+0.002)	(0)	(-0.002)	
	<+0.002>	<0>	<-0.002>	
	-	X	+	

B軸90, C軸原点,

	120	+ 120	+	
T	(-0.008)	(-0.006)	(-0.006)	+
	<-0.012>	<-0.006>	<-0.006>	↑
120				Y
+	(-0.002)		(-0.006)	↓
	<-0.002>		<+0.002>	-
(20)				
↓	(-0.002)	(0)	(0)	
	<+0.002>	<0>	<+0.002>	
	+	Z	-	

B軸-90, C軸原点,

	120	+ 120	+	
T	(-0.002)	(-0.006)	(-0.004)	+
	<+0.002>	<-0.004>	<+0.002>	↑
120				Y
+	(+0.002)		(-0.006)	↓
	<+0.004>		<+0.004>	-
(20)				
↓	(+0.004)	(0)	(-0.004)	
	<+0.002>	<0>	<+0.004>	
	-	Z	+	

テーブルサイズ

400角